

FLAP WHEELS

Designed to deliver a consistent finish with a uniform rate of cut, flap wheels have a continual rate of wear which exposes new abrasive. Their construction also makes them ideal for sanding contours and uneven surfaces.

APPLICATIONS & MARKETS

- Metal fabrication
- Blending welds
- Deburring
- Cleaning & finishing



BETTER	R822 NORZON®		NORZON
	FERR. & NON FERR.		
	FEATURES	BENEFITS	
<ul style="list-style-type: none"> ■ NorZon® abrasive ■ Heavy cotton cloth 	<ul style="list-style-type: none"> ■ Long lasting cutting edges of NorZon® 		

GOOD	R207		
	FERR. & NON FERR.		
	FEATURES	BENEFITS	
<ul style="list-style-type: none"> ■ Aluminium oxide abrasive ■ Highly resistant backing 	<ul style="list-style-type: none"> ■ Unique manufacture technique provides low dust generation ■ Consistent cut rate with ability to leave a very good finish ■ Good life & cut rate in comparison to competition 		

FLANGE MOUNTED MAXIMUM OPERATING SPEED

DIA(mm)	MAX RPM
100	8000
150	5800
165	5500
200	4500
250	3500
300	2800
350	2500
400	2200

FLANGE MOUNTED

DIM DIAxWxB (mm)	GRIT	PK QTY	GOOD
			R207
100x25x25	40	1	636425 47168
150x25x25	50	2	636425 46718
	60	2	636425 63719
	80	2	636425 46728
	100	2	636425 46734
	120	2	636425 46740
	150	2	636425 46746
	180	2	636425 46749
150x50x25	40	1	636425 46719
	50	1	636425 46717
	60	1	636425 46712
	80	1	636425 46729
	100	1	636425 46735
	120	1	636425 46741
	150	1	636425 46747
165x25x32	40	2	636425 47170
	60	2	636425 46711
	80	2	636425 46730
	100	2	636425 46736
	120	2	636425 46742
	150	2	636425 22957
	180	2	636425 19738
165x50x32	50	1	636425 46716
	60	1	636425 61961
	80	1	636425 46731
	120	1	636425 46743
	150	1	636425 45893
	180	1	636425 46751
	320	1	636425 45894

Dimensions Key: DIM = Dimensions, DIA = Diameter, W = Width, B = Bore

FLANGE MOUNTED (CONTINUED)

DIM DIAxWxB (mm)	GRIT	PK QTY	GOOD
			R207
200x25x35	60	2	63642547173
	80	2	63642547175
	100	2	63642547174
	120	2	63642547176
200x50x35	50	1	63642546715
	80	1	63642546732
	100	1	63642546738
	120	1	63642546744
	150	1	63642546748
	240	1	63642546720
250x50x35	50	1	63642546714
	80	1	63642546733
	100	1	63642546739
	120	1	63642546745
	150	1	63642546753
	240	1	63642539771

SPINDLE MOUNTED RECOMMENDED OPERATING SPEED

DIM DIAxWxS(mm)	RECOMMENDED MINIMUM RPM	RECOMMENDED OPTIMUM RPM	RECOMMENDED MAXIMUM RPM
30x15x6	12000	16500	25500
30x20x6	12000	16500	25500
40x20x6	9600	12500	19100
50x20x6	7000	10000	15300
50x30x6	7000	10000	15300
60x15x6	6300	8300	12700
60x30x6	6300	8300	12700
60x40x6	6300	8300	12700
80x50x6	4800	6200	9600



SPINDLE MOUNTED

			<i>NORZON</i>	
DIM DIAxWxS (mm)	GRIT	PK QTY	BETTER	GOOD
			R822	R207
22x10x3	80	10		63642539934
	120	10		63642539935
	150	10		63642533081
30x10x6	60	10		63642545207
	80	10		63642537371
	100	10		63642513147
	120	10		63642552728
	150	10		63642512892
	240	10		63642545208
30x15x6	60	10		63642513148
	80	10		63642561466
	100	10		63642547339
	120	10		63642551593
	150	10		63642547340
	240	10		63642547341
	320	10		63642513149
40x15x6	40	10		63642539937
	60	10		63642533099
	80	10		63642533098
	100	10		63642533095
	120	10		63642533094
	150	10		63642533092
	240	10		69957360895
40x20x6	40	10		63642539938
	60	10		63642546771
	80	10		63642546768
	120	10		63642546760
	150	10		63642533091
	240	10		63642539939
	320	10		63642539940
50x20x6	40	10		63642546774
	60	10		63642531870
	80	10		63642533097
	100	10		63642531864
	120	10		63642546759
	150	10		63642569202
	240	10		63642546724
	320	10		63642539942

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SPINDLE MOUNTED (CONTINUED)

DIM DIAxWxS (mm)	GRIT	PK QTY	BETTER	GOOD
			R822	R207
50x30x6	40	10		63642539943
	60	10		63642534251
	80	10		63642561879
	100	10		63642546765
	120	10		63642531863
	150	10		63642531860
	320	10		63642546725
60x15x6	40	10		63642546773
	60	10		69957360901
	80	10		63642546767
	100	10		63642546764
	120	10		63642546758
	150	10		69957360902
	240	10		69957360903
60x20x6	40	10		63642536738
	60	10		63642531869
	80	10		63642531866
	100	10		63642546763
	120	10		63642531862
	150	10		63642559975
	240	10		63642539770
60x30x6	40	10	63642539952	63642536737
	60	10	63642536547	63642531868
	80	10	63642539953	63642531865
	100	10		63642546762
	120	10		63642531861
	150	10		63642560343
	240	10		63642546694
80x30x6	40	10	63642539954	69957360911
	60	10	63642539955	63642531867
	80	10	63642536548	63642533096
	100	10		69957364103
	120	10		63642534250
	150	10		63642562580
	240	10		63642545895
80x50x6	40	10		69957360914
	60	10		63642559718
	80	10		69957360916
	120	10		69957360917
	150	10		63642539947
	240	10		63642539948

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